

### Chemical Designation

PA 12 (Polyamide 12)

### Colour

natural

### Density

1.39 g/cm<sup>3</sup>

### Fillers

carbon fibres

### Main features

- very good abrasion resistance
- very good mechanical strength
- low moisture absorption

### Target Industries

- automotive industry
- mechanical engineering
- oil and gas industry
- safety engineering
- sporting goods

The material is in the phase of further development. The characteristic values of this product may change.

General material information	parameter	value	unit	norm	comment
Fibre type		Carbon HT 3k		-	
Fibre architecture		Twill 2/2		-	
Fibre areal weight		200	g/m <sup>2</sup>	-	
Fibre volume content		50	%	-	
Resin weight content		36.7	%	-	
Areal weight finished product		316	g/m <sup>2</sup>	-	
Material widths		1270	mm	-	
ply thickness (consolidated)		0.23	mm	-	
Mechanical properties	parameter	value	unit	norm	comment
Tensile strength		642	MPa	ISO 527-4	1)
Modulus of elasticity (tensile test)		53000	MPa	ISO 527-4	2)
Flexural strength		660	MPa	ISO 14125	3)
Modulus of elasticity (flexural test)		56000	MPa	ISO 14125	4)
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		37	°C	DIN EN ISO 11357	(1) approximate value
Melting temperature		180	°C	DIN EN ISO 11357	
Service temperature	short term	150	°C	-	
Service temperature	long term	110	°C	-	
Thermal expansion (CLTE)	in 0° and 90° direction	3	10 <sup>-6</sup> K <sup>-1</sup>	-	1)
Predrying	parameter	value	unit	norm	comment
Drying temperature		80	°C	-	
Drying time		6-8	h	-	

