

Chemical Designation

POM-C (Polyacetal (Copolymer))

Colour

blue grey opaque

Density

1.36 g/cm³

Fillers

solid lubricant

Main features

- good slide and wear properties
- high stiffness
- good chemical resistance
- high toughness
- electrically insulating
- difficult to bond
- good machinability
- high strength

Target Industries

- mechanical engineering
- electronics
- automotive industry

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50mm/min	48	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b
Modulus of elasticity (tensile test)	1mm/min	2100	MPa	DIN EN ISO 527-2	(2) For flexural test: support span 64mm, norm specimen.
Tensile strength at yield	50mm/min	48	MPa	DIN EN ISO 527-2	(3) Specimen 10x10x10mm
Elongation at yield (tensile test)	50mm/min	9	%	DIN EN ISO 527-2	(4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression.
Elongation at break (tensile test)	50mm/min	9	%	DIN EN ISO 527-2	(5) For Charpy test: support span 64mm, norm specimen.
Flexural strength	2mm/min, 10 N	70	MPa	DIN EN ISO 178	(6) Specimen in 4mm thickness
Modulus of elasticity (flexural test)	2mm/min, 10 N	2000	MPa	DIN EN ISO 178	
Compression strength	1% / 2% / 5% 5mm/min, 10 N	16/27/54	MPa	EN ISO 604	3)
Compression modulus	5mm/min, 10 N	1800	MPa	EN ISO 604	4)
Impact strength (Charpy)	max. 7.5J	27	kJ/m ²	DIN EN ISO 179-1eU	5)
Ball indentation hardness		120	MPa	ISO 2039-1	6)
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		-60	°C	DIN EN ISO 11357	1)
Melting temperature		166	°C	DIN EN ISO 11357	2)
Service temperature	short term	140	°C		2)
Service temperature	long term	100	°C		
Thermal expansion (CLTE)	23-60°C, long.	13	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	14	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Specific heat		1.4	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.39	W/(K*m)	ISO 22007-4:2008	
Electrical properties	parameter	value	unit	norm	comment
surface resistivity		10 ¹⁴	Ω	-	
volume resistivity		10 ¹⁴		DIN IEC 60093	
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.05 / 0.1	%	DIN EN ISO 62	1)
Resistance to hot water/ bases		(+)		-	2)
Resistance to weathering		-		-	3)
Flammability (UL94)	corresponding to	HB		DIN IEC 60695-11-10;	4)

