

### Chemical Designation

PEI (Polyetherimide)

### Colour

natural

### Density

1.52 g/cm<sup>3</sup>

### Fillers

carbon fibres

### Main features

- inherent flame resistance
- good surface appearance
- excellent mechanical properties
- continuous service temperature up to 150 °C

### Target Industries

- automotive industry
- mechanical engineering
- oil and gas industry
- safety engineering
- sporting goods

The material is in the phase of further development. The characteristic values of this product may change.

General material information	parameter	value	unit	norm	comment
Fibre type		Carbon HT 3k		-	
Fibre architecture		Twill 2/2		-	
Fibre areal weight		200	g/m <sup>2</sup>	-	
Fibre volume content		50	%	-	
Resin weight content		42.7	%	-	
Areal weight finished product		345	g/m <sup>2</sup>	-	
Material widths		1270	mm	-	
ply thickness (consolidated)		0.22	mm	-	

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength		650	MPa	ISO 527-4	1)
Modulus of elasticity (tensile test)		56000	MPa	ISO 527-4	2)
Flexural strength		770	MPa	ISO 14125	3)
Modulus of elasticity (flexural test)		46000	MPa	ISO 14125	4)
Compression strength		630	MPa	ISO 14126	5)
Compression modulus		52000	MPa	ISO 14126	6)

Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		217	°C	-	(1) approximate value
Service temperature	short term	200	°C	-	
Service temperature	long term	180	°C	-	
Thermal expansion (CLTE)	in 0° and 90° direction	5	10 <sup>-6</sup> K <sup>-1</sup>	-	1)

Predrying	parameter	value	unit	norm	comment
Drying temperature		120	°C	-	
Drying time		2-3	h	-	

