

Chemical Designation

POM-C (Polyacetal (Copolymer))

Colour

black opaque

Density

1.41 g/cm³

Main features

- high stiffness
- high strength
- high toughness
- good chemical resistance
- difficult to bond
- good slide and wear properties
- good machinability

Target Industries

- mechanical engineering
- automotive industry
- aircraft and aerospace technology
- food technology
- oil and gas industry

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50mm/min	67	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b
Modulus of elasticity (tensile test)	1mm/min	2800	MPa	DIN EN ISO 527-2	1) (2) For flexural test: support span 64mm, norm specimen.
Tensile strength at yield	50mm/min	67	MPa	DIN EN ISO 527-2	(3) Specimen 10x10x10mm
Elongation at yield (tensile test)	50mm/min	9	%	DIN EN ISO 527-2	(4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression.
Elongation at break (tensile test)	50mm/min	32	%	DIN EN ISO 527-2	(5) For Charpy test: support span 64mm, norm specimen.
Flexural strength	2mm/min, 10 N	91	MPa	DIN EN ISO 178	2)
Modulus of elasticity (flexural test)	2mm/min, 10 N	2600	MPa	DIN EN ISO 178	
Compression strength	1% / 2% / 5% 5mm/min, 10 N	20/35/68	MPa	EN ISO 604	3)
Compression modulus	5mm/min, 10 N	2300	MPa	EN ISO 604	4)
Impact strength (Charpy)	max. 7,5J	150	kJ/m ²	DIN EN ISO 179-1eU	5)
Notched impact strength (Charpy)	max. 7,5J	6	kJ/m ²	DIN EN ISO 179-1eA	
Shore hardness	D	82		DIN EN ISO 868	
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		-60	°C	DIN EN ISO 11357	1) (1) Found in public sources.
Melting temperature		166	°C	DIN EN ISO 11357	2) Found in public sources.
Service temperature	short term	140	°C		2) Individual testing regarding application conditions is mandatory.
Service temperature	long term	100	°C		
Thermal expansion (CLTE)	23-60°C, long.	13	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	14	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Specific heat		1.4	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.39	W/(K*m)	ISO 22007-4:2008	

