

## Chemical Designation

PA 66 (Polyamide 66)

## Colour

brown opaque

## Density

1.15 g/cm<sup>3</sup>

## Fillers

heat stabilized

Data generated directly after machining  
(standard climate Germany).

## Main features

- good slide and wear properties
- high strength
- high toughness
- high stiffness
- heat stabilized
- resistant to many oils, greases and fuels
- good wear properties
- good weldable and bondable

## Target Industries

- mechanical engineering
- electronics
- automotive industry

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50mm/min	89	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b
Modulus of elasticity (tensile test)	1mm/min	3400	MPa	DIN EN ISO 527-2	(2) For flexural test: support span 64mm, norm specimen.
Tensile strength at yield	50mm/min	72	MPa	DIN EN ISO 527-2	(3) Specimen 10x10x10mm
Elongation at yield (tensile test)	50mm/min	7	%	DIN EN ISO 527-2	(4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression.
Elongation at break (tensile test)	50mm/min	25	%	DIN EN ISO 527-2	(5) For Charpy test: support span 64mm, norm specimen.
Flexural strength	2mm/min, 10 N	112	MPa	DIN EN ISO 178	n.b. = not broken
Modulus of elasticity (flexural test)	2mm/min, 10 N	3300	MPa	DIN EN ISO 178	(6) Specimen in 4mm thickness
Compression strength	1% / 2% / 5% 5mm/min, 10 N	14/29/80	MPa	EN ISO 604	3)
Compression modulus	5mm/min, 10 N	2900	MPa	EN ISO 604	4)
Impact strength (Charpy)	max. 7,5J	n.b.	kJ/m <sup>2</sup>	DIN EN ISO 179-1eU	5)
Notched impact strength (Charpy)	max. 7,5J	5	kJ/m <sup>2</sup>	DIN EN ISO 179-1eA	
Ball indentation hardness		191	MPa	ISO 2039-1	6)

Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		57	°C	DIN EN ISO 11357	1)
Melting temperature		263	°C	DIN EN ISO 11357	2)
Service temperature	short term	180	°C		2)
Service temperature	long term	115	°C		
Thermal expansion (CLTE)	23-60°C, long.	12	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	12	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Specific heat		1.5	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.36	W/(K*m)	ISO 22007-4:2008	

Electrical properties	parameter	value	unit	norm	comment
surface resistivity		10 <sup>14</sup>	Ω	-	
volume resistivity		10 <sup>14</sup>	Ω*cm	-	

Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.2 / 0.3	%	DIN EN ISO 62	1)
Resistance to hot water/ bases		(+)		-	2)
Resistance to weathering		-		-	3)
Flammability (UL94)	corresponding to	HB		DIN IEC 60695-11-10;	4)

