Technical Specification Sheets

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Chemical Designation
PEEK (Polyetheretherketone)

Colour
beige opaque

Density
1.31 g/cm^3

The values in this data sheet are tested on a dimension outside of the standard reference dimension (rod Ø 40-60 mm).

Main features
- good heat deflection temperature
- good machinability
- inherent flame retardant
- hydrolysis and superheated steam resistant
- resistance against high energy radiation
- good slide and wear properties
- high toughness
- high creep resistance

Target Industries
- semiconductor technology

Mechanical properties	parameter	value	unit	norm		comment
Tensile strength	50mm/min	110	MPa	DIN EN ISO 527-2		(1) For tensile test: specimen type 1b (2) For flexural test: support span 64mm, norm specimen. (3) Specimen 10x10x10mm (4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression. (5) For Charpy test: support span 64mm, norm specimen. n.b. = not broken (6) Specimen in 4mm thickness
Modulus of elasticity (tensile test)	1mm/min	4100	MPa	DIN EN ISO 527-2	1)	
Tensile strength at yield	50mm/min	110	MPa	DIN EN ISO 527-2		
Elongation at yield (tensile test)	50mm/min	4	%	DIN EN ISO 527-2		
Elongation at break (tensile test)	50mm/min	50	%	DIN EN ISO 527-2		
Flexural strength	2mm/min, 10 N	160	MPa	DIN EN ISO 178	2)	
Modulus of elasticity (flexural test)	2mm/min, 10 N	3900	MPa	DIN EN ISO 178		
Compression strength	1% / 2% 5mm/min, 10 N	15 / 34	MPa	EN ISO 604	3)	
Compression modulus	5mm/min, 10 N	3200	MPa	EN ISO 604	4)	
Impact strength (Charpy)	max. 7,5J	n.b.	kJ/m^2	DIN EN ISO 179-1eU	5)	
Notched impact strength (Izod)		4	kJ/m^2	DIN EN ISO 179-1eA		
Ball indentation hardness		240	MPa	ISO 2039-1	6)	

Thermal properties	parameter	value	unit	norm		comment
Glass transition temperature		151	°C	DIN EN ISO 11357		(1) Found in public sources. Individual testing regarding application conditions is mandatory.
Melting temperature		340	°C	DIN EN ISO 11357		
Heat distortion temperature	HDT, Method A	162	°C	ISO-R 75 Method A		
Service temperature	short term	300	°C		1)	
Service temperature	long term	260	°C			
Thermal expansion (CLTE)	23-60°C, long.	5	10^{-5} K^{-1}	DIN EN ISO 11359-1;2		
Thermal expansion (CLTE)	23-100°C, long.	6	10^{-5} K^{-1}	DIN EN ISO 11359-1;2		
Thermal expansion (CLTE)	100-150°C, long.	7	10^{-5} K^{-1}	DIN EN ISO 11359-1;2		
Specific heat		1.1	J/(g*K)	ISO 22007-4:2008		
Thermal conductivity		0.27	W/(K*m)	ISO 22007-4:2008		

Electrical properties	parameter	value	unit	norm		comment
surface resistivity	Silver electrode, 23°C, 12% r.h.	10^{15}	Ω	-	1)	(1) Specimen in 20mm thickness (2) Specimen in 1mm thickness
volume resistivity	Silver electrode, 23°C, 12% r.h.	10^{15}	Ω*cm	-		
Dielectric strength	23°C, 50% r.h.	73	kV/mm	ISO 60243-1	2)	
Resistance to tracking (CTI)	Platin electrode, 23°C, 50% r.h., solvent A	125	V	DIN EN 60112		

Other properties	parameter	value	unit	norm		comment
Water absorption	24h / 96h (23°C)	0.02 / 0.03	%	DIN EN ISO 62	1)	(1) Ø ca. 50mm, h=13mm (2) + good resistance (3) - poor resistance
Resistance to hot water/ bases		+		-	2)	
Resistance to weathering		-		-	3)	