

Chemical Designation

PEEK (Polyetheretherketone)

Colour

black

Density

1.42 g/cm³

Fillers

carbon fibres, graphite

Main features

- very good mechanical strength
- very good bearing and wear properties
- high thermal and mechanical capacity
- high creep resistance
- high heat deflection temperature
- very good chemical resistance
- hydrolysis and superheated steam resistant
- for injection moulding

Target Industries

- automotive industry
- mechanical engineering

Mechanical properties	parameter	value	unit	norm	comment
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Tensile strength		177	MPa	DIN EN ISO 527-1	
Modulus of elasticity (tensile test)		18100	MPa	DIN EN ISO 527-1	
Elongation at break (tensile test)		1,8	%	DIN EN ISO 527-1	
Impact strength (Charpy)		35	kJ/m ²	DIN EN ISO 179-1eU	

Thermal properties	parameter	value	unit	norm	comment
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Glass transition temperature		170	°C	-	1)
Melting temperature		385	°C	-	2)
Heat distortion temperature		350	°C	ISO-R 75 Method A	(1) literature value (2) literature value (3) literature value (4) literature value
Service temperature	short term	300	°C	-	3)
Service temperature	long term	260	°C	-	4)

Electrical properties	parameter	value	unit	norm	comment
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surface resistivity		10 ⁷	Ω	DIN EN 61340-2-3	
volume resistivity		10 ⁷	Ω*cm	DIN EN 61340-2-3	

Other properties	parameter	value	unit	norm	comment
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Water absorption	23 °C / 50 % relative humidity up to saturation	< 0,1	%	DIN EN ISO 62	
Molding shrinkage	longitudinal	0,2	%	DIN EN ISO 294-4	
Molding shrinkage	transverse	1,2	%	DIN EN ISO 294-4	

Processing parameter	parameter	value	unit	norm	comment
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processing temperatures		390 - 425	°C	-	
Mould temperature		190 - 230	°C	-	

→ This material can be processed as a thermoplastic taking the normal technical provisions into account. The above mentioned information refers exclusively to the injection moulding process.

→ Processing should be carried out as gently as possible, in order to maintain the maximum fibre length in the component. Back pressure and injection rate should be adjusted to the component geometry accordingly. The optimum processing temperature depends upon the respective geometry of the moulded part and can be different from machine to machine.

Predrying	parameter	value	unit	norm	comment
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Permissible residual moisture content		< 0,02	%	-	
Drying temperature		150 - 160	°C	-	
Drying time		2 - 4	h	-	

