FAÇADE CREATIONS

Technical Specification Sheets

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Chemical Designation
PEK (Polyetherketone)

Colour
black opaque

Density
1.31 g/cm^3

Main features
- high thermal and mechanical capacity
- good wear resistance
- good chemical resistance
- inherent flame retardant
- very good slide and wear properties
- electrically insulating
- high creep resistance
- resistance against high energy radiation

Target Industries
- mechanical engineering
- conveyor technology
- automotive industry
- chemical plant engineering

Mechanical properties	parameter	value	unit	norm		comment
Tensile strength	50mm/min	120	MPa	DIN EN ISO 527-2		(1) For tensile test: specimen type 1b (2) For flexural test: support span 64mm, norm specimen. (3) Specimen 10x10x10mm (4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression. (5) For Charpy test: support span 64mm, norm specimen. n.b. = not broken
Modulus of elasticity (tensile test)	1mm/min	4600	MPa	DIN EN ISO 527-2	1)	
Tensile strength at yield	50mm/min	120	MPa	DIN EN ISO 527-2		
Elongation at yield (tensile test)	50mm/min	4	%	DIN EN ISO 527-2		
Elongation at break (tensile test)	50mm/min	5	%	DIN EN ISO 527-2		
Flexural strength	2mm/min, 10 N	192	MPa	DIN EN ISO 178	2)	
Modulus of elasticity (flexural test)	2mm/min, 10 N	4600	MPa	DIN EN ISO 178		
Compression strength	1% / 2% / 5% 5mm/min, 10 N	25/45/100	MPa	EN ISO 604	3)	
Compression modulus	5mm/min, 10 N	3500	MPa	EN ISO 604	4)	
Impact strength (Charpy)	max. 7,5J	n.b.	kJ/m^2	DIN EN ISO 179-1eU	5)	
Notched impact strength (Charpy)	max. 7,5J	4	kJ/m^2	DIN EN ISO 179-1eA		
Shore hardness	D	90		DIN EN ISO 868		

Thermal properties	parameter	value	unit	norm		comment
Glass transition temperature		160	°C	DIN EN ISO 11357	1)	(1) Found in public sources. (2) Found in public sources. Individual testing regarding application conditions is mandatory.
Melting temperature		375	°C	DIN EN ISO 11357		
Service temperature	short term	300	°C		2)	
Service temperature	long term	260	°C			
Thermal expansion (CLTE)	23-60°C, long.	5	10^{-5} K^{-1}	DIN EN ISO 11359-1;2		
Thermal expansion (CLTE)	23-100°C, long.	5	10^{-5} K^{-1}	DIN EN ISO 11359-1;2		
Thermal expansion (CLTE)	100-150°C, long.	6	10^{-5} K^{-1}	DIN EN ISO 11359-1;2		

Electrical properties	parameter	value	unit	norm		comment
surface resistivity	Silver electrode, 23°C, 12% r.h.	10^{14}	Ω	-	1)	(1) Specimen in 20mm thickness (2) Specimen in 1mm thickness
volume resistivity	Silver electrode, 23°C, 12% r.h.	10^{14}	Ω*cm	-		
Dielectric strength	23°C, 50% r.h.	62	kV/mm	ISO 60243-1	2)	
Resistance to tracking (CTI)	Platin electrode, 23°C, 50% r.h., solvent A	200	V	DIN EN 60112		

Other properties	parameter	value	unit	norm		comment
Water absorption	24h / 96h (23°C)	0.02 / 0.04	%	DIN EN ISO 62	1)	(1) Ø ca. 50mm, h=13mm (2) + good resistance (3) (+)limited resistance (4) Corresponding means no listing at UL (yellow card). The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory.
Resistance to hot water/ bases		+		-	2)	
Resistance to weathering		(+)		-	3)	
Flammability (UL94)	corresponding to	V0		DIN IEC 60695-11-10;	4)	