

## Chemical Designation

PA 66 (Polyamide 66)

## Colour

black opaque

## Density

1.23 g/cm<sup>3</sup>

## Fillers

carbon fibres

Data generated directly after machining  
(standard climate Germany).

## Main features

- very high stiffness
- no defined conductivity
- good wear properties
- good heat deflection temperature
- high dimensional stability
- resistant to many oils, greases and fuels
- good weldable and bondable

## Target Industries

- mechanical engineering
- automotive industry

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50mm/min	104	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b
Modulus of elasticity (tensile test)	1mm/min	5100	MPa	DIN EN ISO 527-2	1) (2) For flexural test: support span 64mm, norm specimen.
Tensile strength at yield	50mm/min	104	MPa	DIN EN ISO 527-2	(3) Specimen 10x10x10mm
Elongation at yield (tensile test)	50mm/min	12	%	DIN EN ISO 527-2	(4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression.
Elongation at break (tensile test)	50mm/min	13	%	DIN EN ISO 527-2	(5) For Charpy test: support span 64mm, norm specimen.
Flexural strength	2mm/min, 10 N	135	MPa	DIN EN ISO 178	2)
Modulus of elasticity (flexural test)	2mm/min, 10 N	4300	MPa	DIN EN ISO 178	
Compression strength	1% / 2% / 5% 5mm/min, 10 N	16/33/89	MPa	EN ISO 604	3)
Compression modulus	5mm/min, 10 N	3800	MPa	EN ISO 604	4)
Impact strength (Charpy)	max. 7,5J	116	kJ/m <sup>2</sup>	DIN EN ISO 179-1eU	5)
Shore hardness	D	83		DIN EN ISO 868	
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		48	°C	DIN EN ISO 11357	1) (1) Found in public sources.
Melting temperature		251	°C	DIN EN ISO 11357	2) Found in public sources.
Service temperature	short term	170	°C		2) Individual testing regarding application conditions is mandatory.
Service temperature	long term	100	°C		
Thermal expansion (CLTE)	23-60°C, long.	9	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	10	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Specific heat		1.4	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.72	W/(K*m)	ISO 22007-4:2008	
Electrical properties	parameter	value	unit	norm	comment
surface resistivity		10 <sup>4</sup> -10 <sup>12</sup>	Ω	DIN EN 61340-2-3	
volume resistivity		10 <sup>3</sup> -10 <sup>12</sup>	Ω*cm	DIN EN 61340-2-3	
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.1 / 0.3	%	DIN EN ISO 62	1) (1) Ø ca. 50mm, h=13mm
Resistance to hot water/ bases		(+)		-	2) (2) (+) limited resistance
Resistance to weathering		(+)			3) Corresponding means no listing at UL (yellow card). The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory.
Flammability (UL94)	corresponding to	HB		DIN IEC 60695-11-10;	3)

