FAÇADE CREATIONS

Technical Specification Sheets

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Chemical Designation
PA 6 C (Cast polyamide 6)

Colour
ivory opaque

Density
1.15 g/cm^3

This data sheet is only for development purposes and can be changed without prior notice. The commercialisation of the product is not guaranteed.

Main features
- from bio-based/ biomass-balanced raw materials with optimized PCF
- good damping
- good slide and wear properties
- electrically insulating
- high strength
- good wear properties
- resistant to many oils, greases and fuels
- high toughness

Target Industries
- mechanical engineering
- food technology
- oil and gas industry
- automotive industry
- heavy duty industry

Mechanical properties	parameter	value	unit	norm		comment
Tensile strength	50mm/min	83	MPa	DIN EN ISO 527-2		(1) For tensile test: specimen type 1b (2) For flexural test: support span 64mm, norm specimen. (3) Specimen 10x10x10mm (4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression. (5) For Charpy test: support span 64mm, norm specimen. n.b. = not broken
Modulus of elasticity (tensile test)	1mm/min	3500	MPa	DIN EN ISO 527-2	1)	
Tensile strength at yield	50mm/min	80	MPa	DIN EN ISO 527-2		
Elongation at yield (tensile test)	50mm/min	4	%	DIN EN ISO 527-2		
Elongation at break (tensile test)	50mm/min	40	%	DIN EN ISO 527-2		
Flexural strength	2mm/min, 10 N	109	MPa	DIN EN ISO 178	2)	
Modulus of elasticity (flexural test)	2mm/min, 10 N	3200	MPa	DIN EN ISO 178		
Compression strength	1% / 2% / 5% 5mm/min, 10N	19/36/83	MPa	EN ISO 604	3)	
Compression modulus	5mm/min, 10 N	2900	MPa	EN ISO 604	4)	
Impact strength (Charpy)	max. 7,5J	n.b.	kJ/m^2	DIN EN ISO 179-1eU	5)	
Notched impact strength (Charpy)	max. 7,5J	4	kJ/m^2	DIN EN ISO 179-1eA		
Shore hardness	D	83		DIN EN ISO 868		

Thermal properties	parameter	value	unit	norm		comment
Glass transition temperature		40	°C	DIN EN ISO 11357	1)	(1) Found in public sources. (2) Found in public sources. Individual testing regarding application conditions is mandatory.
Melting temperature		215	°C	DIN EN ISO 11357		
Service temperature	short term	170	°C		2)	
Service temperature	long term	100	°C			
Thermal expansion (CLTE)	23-60°C, long.	12	10^{-5} K^{-1}	DIN EN ISO 11359-1;2		
Thermal expansion (CLTE)	23-100°C, long.	12	10^{-5} K^{-1}	DIN EN ISO 11359-1;2		
Specific heat		1.7	J/(g*K)	ISO 22007-4:2008		
Thermal conductivity		0.38	W/(K*m)	ISO 22007-4:2008		

Electrical properties	parameter	value	unit	norm		comment
surface resistivity		10^{14}	Ω	DIN IEC 60093		
volume resistivity		10^{14}	Ω*cm	DIN IEC 60093		

Other properties	parameter	value	unit	norm		comment
Water absorption	24h / 96h (23°C)	0.2 / 0.4	%	DIN EN ISO 62	1)	(1) Ø ca. 50mm, h=13mm (2) (+) limited resistance (3) - poor resistance (4) Corresponding means no listing at UL (yellow card). The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory.
Resistance to hot water/ bases		(+)		-	2)	
Resistance to weathering		-		-	3)	
Flammability (UL94)	corresponding to	HB		DIN IEC 60695-11-10;	4)	