

Chemical Designation

PPE (Polyphenylene ether)

Colour

black opaque

Density

1.1 g/cm³

Fillers

flame retardant (halogen free)

Main features

- flame retardant as per FAR 25.853
- excellent dimensional stability
- very good chemical resistance
- flame retardant according to UL94 V-0
- low smoke emissions
- low moisture absorption
- good electrically insulating

Target Industries

- aircraft and aerospace interiors
- aircraft and aerospace technology
- Railway Interiors
- transportation

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50 mm/min	57	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b
Modulus of elasticity (tensile test)	1mm/min	2300	MPa	DIN EN ISO 527-2	(2) For flexural test: support span 64mm, norm specimen.
Tensile strength at yield	50mm/min	57	MPa	DIN EN ISO 527-2	(3) Specimen 10x10x10mm
Elongation at yield (tensile test)	50mm/min	11	%	DIN EN ISO 527-2	(4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression.
Elongation at break (tensile test)	50mm/min	20	%	DIN EN ISO 527-2	(5) For Charpy test: support span 64mm, norm specimen.
Flexural strength	2mm/min, 10 N	96	MPa	DIN EN ISO 178	(6) Specimen in 4mm thickness
Modulus of elasticity (flexural test)	2mm/min, 10 N	2100	MPa	DIN EN ISO 178	
Compression strength	1% / 2% / 5%	19/34/77	MPa	EN ISO 604	(3)
Compression modulus	5mm/min	1300	MPa	EN ISO 604	(4)
Impact strength (Charpy)	max. 7.5J	91	kJ/m ²	DIN EN ISO 179-1eU	(5)
Notched impact strength (Charpy)	max. 7.5J	16	%	DIN EN ISO 179-1eA	
Ball indentation hardness		143	MPa	ISO 2039-1	(6)
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		152	°C	DIN EN ISO 11357	(1) Found in public sources.
Service temperature	long term	85	°C	-	Individual testing regarding application conditions is mandatory.
Service temperature	short term	110	°C	-	(1)
Thermal expansion (CLTE)	23-60°C, longitudinal	8,1	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, longitudinal	8,1	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.08/0.15	%	DIN EN ISO 62	(1) ASTM Test Method 60695-2
Flammability	Glow Wire Ignitability Temp, 3.0 mm	800	°C	-	(2) ASTM Test Method 60695-2
Flammability	Glow Wire Ignitability Temp, 2.0 mm	775	°C	-	(3) ASTM Test Method 60695-2
Flammability	Glow Wire Ignitability Temp, 1.5 mm	775	°C	-	(4) ASTM Test Method 60695-2
Flammability	Glow Wire Ignitability Temp, 1.0 mm	775	°C	-	(5) Units: 1.5 mm
Flammability (UL94)		V0	-	-	(6) ASTM Test Method 60695-2
Flammability	Glow Wire Flammability Index 960°C passes @	1.0	mm	-	(7) passed, 3 mm specimen
Flammability	60 sec. Vertical Bunsen Burner test FAR 25.853 Appx F, Prt 1, (a), 1, (Air)	+	-	FAR 25.853	(8) passed, FAA Smoke Density Test (resin data)
Flammability	FAR 25.853 Appx F, Prt 1, (a), 1, (Air)	+	-	FAR 25.853	(9) passed, Toxicity - Draeger Tube (resin data)
Flammability	FAR 25.853 Appx F, Prt 1, (a), 1, (Air)	+	-	-	(10) Flame Spread Index
Flammability	ASTM E 162 (rail)	~15	-	-	(11) passed, FAR 25.853
Flammability	ASTM E 662 (Air/Rail) Ds @ 1.5 min	11-13	-	-	(12) passed, FAR 25.853
Flammability	ASTM E 662 (Air/Rail) Ds @ 4.0 min	20-40	-	-	



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