

Chemical Designation

PC (Polycarbonate)

Colour

transparent transparent

Density

1.19 g/cm³

The values in this data sheet are tested on a dimension outside of the standard reference dimension (rod Ø 40-60 mm).

Main features

- high toughness
- electrically insulating
- good machinability
- easy to polish
- good heat deflection temperature
- sensitive to stress cracking
- good weldable and bondable

Target Industries

- semiconductor technology

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50mm/min	69	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b
Modulus of elasticity (tensile test)	1mm/min	2200	MPa	DIN EN ISO 527-2	(1) (2) For flexural test: support span 64mm, norm specimen.
Tensile strength at yield	50mm/min	69	MPa	DIN EN ISO 527-2	(3) Specimen 10x10x10mm
Elongation at yield (tensile test)	50mm/min	6	%	DIN EN ISO 527-2	(4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression.
Elongation at break (tensile test)	50mm/min	90	%	DIN EN ISO 527-2	(5) For Charpy test: support span 64mm, norm specimen.
Flexural strength	2mm/min, 10 N	97	MPa	DIN EN ISO 178	(2) n.b. = not broken
Modulus of elasticity (flexural test)	2mm/min, 10 N	2300	MPa	DIN EN ISO 178	(6) Specimen in 4mm thickness
Compression strength	1% / 2% 5mm/min, 10 N	16 / 29	MPa	EN ISO 604	(3)
Compression modulus	5mm/min, 10 N	2000	MPa	EN ISO 604	(4)
Impact strength (Charpy)	max. 7,5J	n.b.	kJ/m ²	DIN EN ISO 179-1eU	(5)
Notched impact strength (Charpy)	max. 7,5J	14	kJ/m ²	DIN EN ISO 179-1eA	
Ball indentation hardness		128	MPa	ISO 2039-1	(6)
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		149	°C	DIN EN ISO 11357	(1)
Melting temperature		n.a.	°C	DIN EN ISO 11357	(2)
Service temperature	short term	140	°C		(3)
Service temperature	long term	120	°C		
Thermal expansion (CLTE)	23-60°C, long.	8	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	8	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Specific heat		1.3	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.25	W/(K*m)	ISO 22007-4:2008	
Electrical properties	parameter	value	unit	norm	comment
surface resistivity		10 ¹⁴	Ω	-	
volume resistivity		10 ¹⁴	Ω*cm	-	
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.03 / 0.06	%	DIN EN ISO 62	(1) (1) Ø ca. 50mm, h=13mm (2) - poor resistance (3) (+) limited resistance
Resistance to hot water/ bases		-	-	-	(2)
Resistance to weathering		(+)	-	-	(3)
Flammability (UL94)	corresponding to	HB	-	DIN IEC 60695-11-10;	(4) (4) Corresponding means no listing at UL (yellow card). The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory.

