

Chemical Designation

PEEK (Polyetheretherketone)

Colour

black opaque

Density

1.44 g/cm³

Fillers

carbon fibres, PTFE, graphite

Main features

- good heat deflection temperature
- high creep resistance
- good slide and wear properties
- hydrolysis and superheated steam resistant
- good wear properties
- inherent flame retardant
- very good chemical resistance

Target Industries

- mechanical engineering
- chemical technology
- energy industry
- automotive industry
- aircraft and aerospace technology

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50mm/min	84	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b
Modulus of elasticity (tensile test)	1mm/min	5500	MPa	DIN EN ISO 527-2	1) (2) For flexural test: support span 64mm, norm specimen.
Tensile strength at yield	50mm/min	84	MPa	DIN EN ISO 527-2	(3) Specimen 10x10x10mm
Elongation at yield (tensile test)	50mm/min	3	%	DIN EN ISO 527-2	(4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression.
Elongation at break (tensile test)	50mm/min	3	%	DIN EN ISO 527-2	(5) For Charpy test: support span 64mm, norm specimen.
Flexural strength	2mm/min, 10 N	142	MPa	DIN EN ISO 178	2)
Modulus of elasticity (flexural test)	2mm/min, 10 N	6000	MPa	DIN EN ISO 178	
Compression strength	1% / 2% / 5% 5mm/min, 10 N	22/43/102	MPa	EN ISO 604	3)
Compression modulus	5mm/min, 10 N	4000	MPa	EN ISO 604	4)
Impact strength (Charpy)	max. 7.5J	28	kJ/m ²	DIN EN ISO 179-1eU	5)
Shore hardness	D	87		DIN EN ISO 868	
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		146	°C	DIN EN ISO 11357	1) (1) Found in public sources.
Melting temperature		341	°C	DIN 53765	(2) Found in public sources.
Service temperature	short term	300	°C		2) Individual testing regarding application conditions is mandatory.
Service temperature	long term	260	°C		
Thermal expansion (CLTE)	23-60°C, long.	3	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	3	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	100-150°C, long.	4	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Specific heat		1.1	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.82	W/(K*m)	ISO 22007-4:2008	
Electrical properties	parameter	value	unit	norm	comment
surface resistivity	Conductive rubber, 23°C, 12% r.h.	10 ⁴ - 10 ¹¹	Ω	DIN EN 61340-2-3	1) (1) Specimen in 20mm thickness
volume resistivity	Conductive rubber, 23°C, 12% r.h.	10 ⁷ - 10 ¹²	Ω*cm	DIN EN 61340-2-3	
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.02 / 0.03	%	DIN EN ISO 62	1) (1) Ø ca. 50mm, h=13mm
Resistance to hot water/ bases		+		-	2) (2) + good resistance
Resistance to weathering		-		-	3) (3) - poor resistance
Flammability (UL94)	corresponding to	V0		DIN IEC 60695-11-10;	4) (4) Corresponding means no listing at UL (yellow card). The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory.

