

### Chemical Designation

PET (Polyethylene terephthalate)

### Colour

black opaque

### Density

1.39 g/cm<sup>3</sup>

### Main features

- good chemical resistance
- very high strength
- easy to polish
- good weldable and bondable
- good slide and wear properties
- good machinability
- high toughness

### Target Industries

- mechanical engineering
- automotive industry
- electronics
- food technology

<i>Mechanical properties</i>	<i>parameter</i>	<i>value</i>	<i>unit</i>	<i>norm</i>	<i>comment</i>
Tensile strength	50mm/min	91	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b (2) For flexural test: support span 64mm, norm specimen. (3) Specimen 10x10x10mm (4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression. (5) For Charpy test: support span 64mm, norm specimen.
Modulus of elasticity (tensile test)	1mm/min	3400	MPa	DIN EN ISO 527-2	
Tensile strength at yield	50mm/min	91	MPa	DIN EN ISO 527-2	
Elongation at yield (tensile test)	50mm/min	4	%	DIN EN ISO 527-2	
Elongation at break (tensile test)	50mm/min	15	%	DIN EN ISO 527-2	
Flexural strength	2mm/min, 10 N	134	MPa	DIN EN ISO 178	2)
Modulus of elasticity (flexural test)	2mm/min, 10 N	3400	MPa	DIN EN ISO 178	
Compression strength	1% / 2% / 5% 5mm/min, 10 N	19/36/86	MPa	EN ISO 604	3)
Compression modulus	5mm/min, 10 N	2800	MPa	EN ISO 604	4)
Impact strength (Charpy)	max. 7,5J	35	kJ/m <sup>2</sup>	DIN EN ISO 179-1eU	5)
Shore hardness	D	85		DIN EN ISO 868	
<i>Thermal properties</i>	<i>parameter</i>	<i>value</i>	<i>unit</i>	<i>norm</i>	<i>comment</i>
Glass transition temperature		81	°C	DIN EN ISO 11357	1)
Melting temperature		244	°C	DIN EN ISO 11357	2)
Service temperature	short term	170	°C		2)
Service temperature	long term	110	°C		
Thermal expansion (CLTE)	23-60°C, long.	8	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	10	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
<i>Electrical properties</i>	<i>parameter</i>	<i>value</i>	<i>unit</i>	<i>norm</i>	<i>comment</i>
surface resistivity		10 <sup>14</sup>	Ω	-	(1) Due to the black colourant and moisture uptake of the material the electrical insulation properties cannot be 100% guaranteed, despite single measurements suggesting otherwise.
volume resistivity		10 <sup>14</sup>	Ω*cm	-	
<i>Other properties</i>	<i>parameter</i>	<i>value</i>	<i>unit</i>	<i>norm</i>	<i>comment</i>
Water absorption	24h / 96h (23°C)	0.02 / 0.03	%	DIN EN ISO 62	1)
Resistance to hot water/ bases		-	-	-	2)
Resistance to weathering		(+)	-	-	3)
Flammability (UL94)	corresponding to	HB	-	DIN IEC 60695-11-10;	4)

